

Introducing an Efficient and Eco-Friendly Spray-Drying Process for the Synthesis of NCM Precursor for Lithium-ion Batteries

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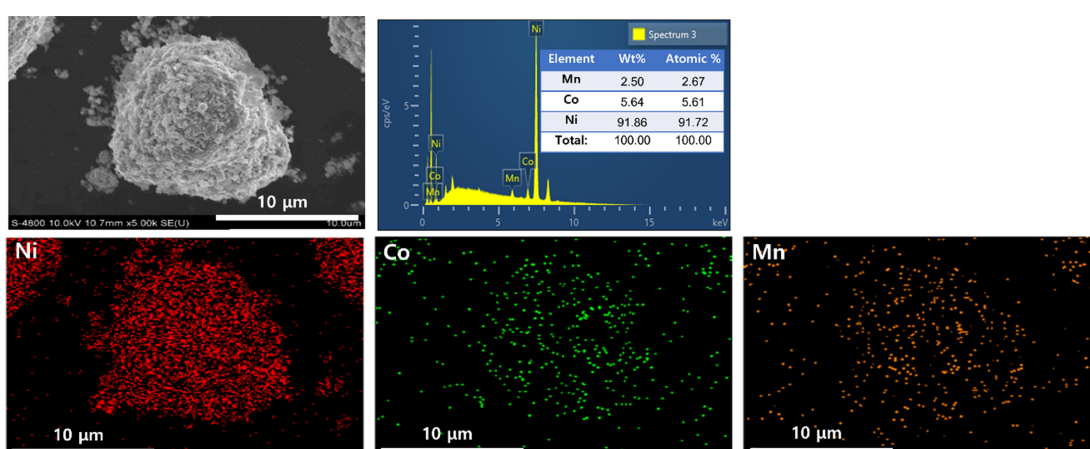


Fig. S1. SEM image and EDS mapping of $\text{LiNi}_{0.91}\text{Co}_{0.06}\text{Mn}_{0.03}\text{O}_2$.

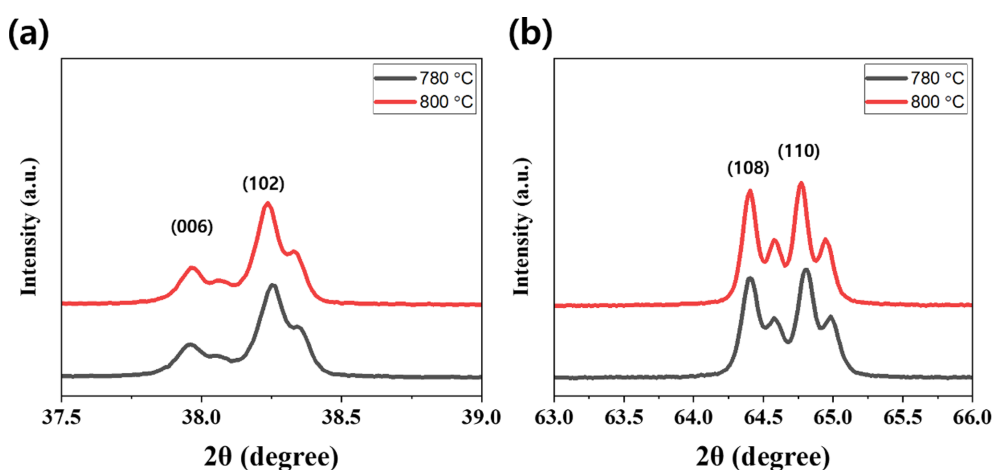


Fig. S2. Magnified view of (a) (006)/(102) and (b) (108)/(110) diffraction peaks.

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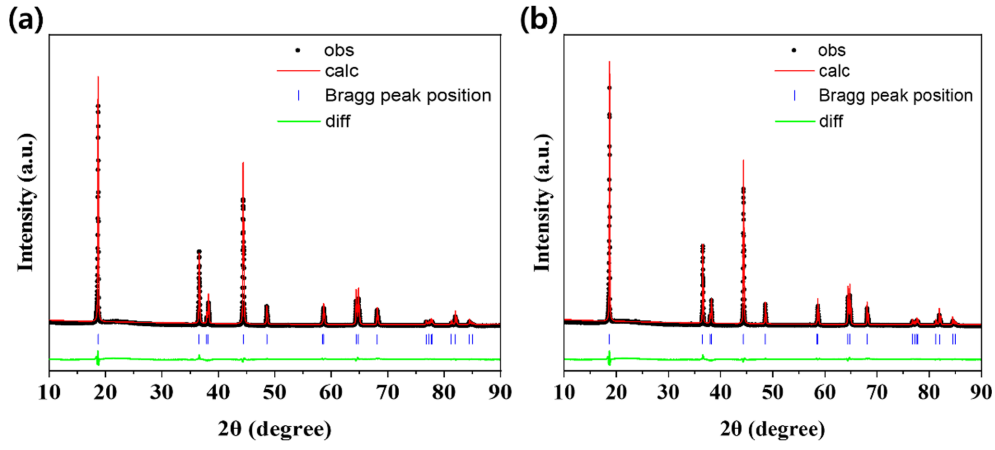


Fig. S3. Rietveld refinement results of NCM sintered at (a) 780 and (b) 800°C.

Table S1. Structural and lattice parameters of NCM sintering temperature at 780 and 800°C

| | a (Å) | c (Å) | V (Å ³) | c/a | I ₍₀₀₃₎ /I ₍₁₀₄₎ |
|-------|--------|---------|---------------------|--------|--|
| 780°C | 2.8779 | 14.1925 | 101.8047 | 4.9315 | 1.55 |
| 800°C | 2.8737 | 14.1880 | 101.4742 | 4.9372 | 1.59 |